

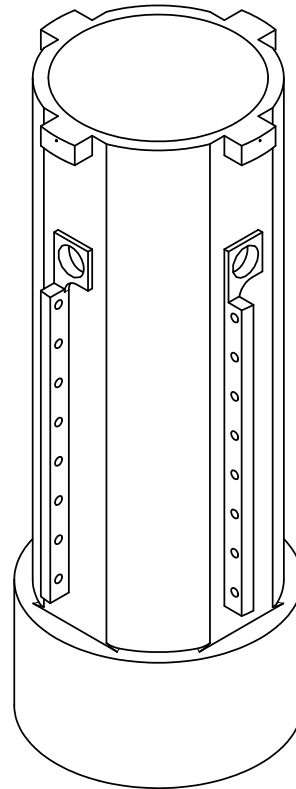
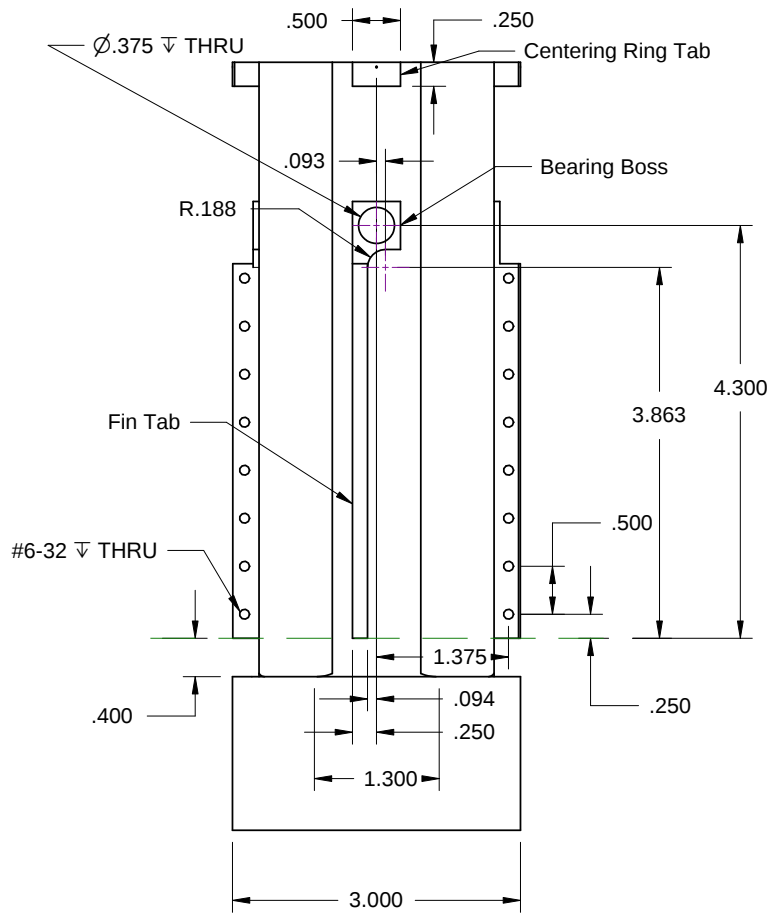
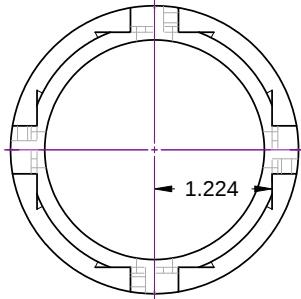


REVISIONS

ZONE	REV	DESCRIPTION	DATE	APPROVED
------	-----	-------------	------	----------

Ext Fin Can V2.1 Step 3

- 1) Set A=0°.
- 2) Using 3/8" end mill, Cut the 6.4" x 1.3" area leaving behind the fin tab, the bottom centering ring tab, and the bearing boss.
Z moves from 1.285" to 1.224."
- 3) Repeat with A=90°, 180°, and 270°.
- 4) Drill and ream bearing hole.
- 5) Drill and tap fin tab holes



SIZE	FSCM NO.	DWG NO.	REV
A			
SCALE	B. Feretich	SHEET	

